

Seedbed combination

Date: 30.05.2023

Ziegler-Nr.: 12-106719A Vers.00 Saatbettkombination BTA_EN

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ZERTIFIKAT

DIN EN ISO 9001



PÜG Prüf- und Überwachungsgesellschaft mbH
bescheinigt hiermit, dass das Unternehmen



Zertifikatsinhaber:

Ziegler GmbH
Schrobenhausener Straße 56, 86554 Pöttmes

Zertifizierte Standorte:

+ Firmenstandorte (siehe Anlage *)

ein Qualitätsmanagementsystem entsprechend der DIN EN ISO 9001:2015 eingeführt hat und dieses wirksam anwendet.

Der Nachweis wurde im Rahmen des Zertifizierungs-Audits erbracht.

*) Die Anlage ist Bestandteil der Urkunde und umfasst eine Seite.

Dieses Zertifikat ist gültig vom: **04.08.2021**
bis: **03.08.2024**

Zertifikat-Registrier-Nr.:

K24066-20210802-Q-de



Gäufelden, 02.08.2021


Leitung der Zertifizierungsstelle

Anlage zur Urkunde Seite 2 von 2
vom 02.08.2021

Zertifikat-Registrier-Nr.: K24066-20210802-Q-de

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Das Zertifikat ist gültig für die nachstehend genannten Standorte.

Zertifizierte Standorte

<u>Firmenbezeichnung</u>	<u>Straße</u> <u>PLZ und Ort</u>	<u>Bereiche</u>
Ziegler GmbH	Schrobenhausener Straße 56, 86554 Pöttmes	Strategische Geschäftseinheit Harvesting, Transport, Cultivation, Maschinenbau und Automobiltechnik mit Entwicklung/Konstruktion, Einkauf, Disposition, Logistik und Vertrieb
Ziegler Automobiltechnik spol. S.r.o.	Dr. Klementa 1186 330 23 Nýrany (CZ)	Strategische Geschäftseinheit Harvesting, Transport, Cultivation, Maschinenbau und Automobiltechnik mit Entwicklung/Konstruktion, Einkauf, Disposition, Herstellung, Logistik und Vertrieb
Zieglera Masinbūve SIA	Spalu iela 3 5404 Daugavpils (LV)	Strategische Geschäftseinheit Harvesting, Transport, Cultivation, Maschinenbau und Automobiltechnik mit Entwicklung/Konstruktion, Einkauf, Disposition, Herstellung, Logistik und Vertrieb

Gäufelden, 02.08.2021



Leitung der Zertifizierungsstelle



In order to guarantee the handover of the operating instructions to the end customer and the reseller.

Date of delivery: _____

**Please copy and send back completely filled to
ZIEGLER GmbH, Schrobenhausener Straße 56, D-86554 Pöttmes (Germany)**

Address of official distributor / importeur

company

street

zip / city

company stamp / signature

address of customer

name

street

zip / city

I hereby declare that I have purchased the machine / kit mentioned below. I also confirm that the operation instructions were handed out to me upon delivery of the machine. I commit myself to read these operating instructions comprehensively and carefully before commissioning the machine and to operate the machine in accordance with its content. Moreover, I commit myself to hand over the operating instructions in the case of its resale and inform the buyer of his obligation to pass over the instructions with the machine. I am aware that a guarantee claim can be made against ZIEGLER GmbH only after ZIEGLER GmbH has received a completed and signed version of this declaration. Furthermore, I am aware that the guarantee period starts with the date of the machine's / kit's transfer, regardless of the date the declaration was returned.

Machine / kit type

machine / kit number

City / date

customer signature

Guarantee payments can only be made with a completed and signed handover declaration!

EG-Konformitätserklärung

Entspricht der EG-Richtlinie 2006/42/EG

EC Declaration of conformity

According to the directive of the EC 2006/42/EC

Wir,
We,
ZIEGLER GmbH
Schrobenhausener Straße 56
D-86554 Pöttmes

Erklären in alleiniger Verantwortung, dass das Produkt
Declare under our own responsibility that the product

Maschine: ZIEGLER Saatbettkombination / seedbed combination
Modell: Soil Star
Typ: ZSS
ab Seriennummer: 4200000

auf das sich diese Erklärung bezieht, den einschlägigen grundlegenden Sicherheits- und Gesundheitsanforderungen der EG-Richtlinie 2006/42/EG entspricht.

Zur sachgemäßen Umsetzung der in den EG-Richtlinien genannten Sicherheits- und Gesundheitsanforderungen wurden insbesondere folgende Normen und technische Spezifikationen herangezogen:

to which this declaration refer are in conformity with the applicable basic safety and health requirements of EC Directive 2006/42/EC.

In order to fulfil the safety and health requirements contained in the EC Directives, the following standards and technical specifications have been taken into account:

EN ISO 12100	Sicherheit von Maschinen
EN ISO 4254-1	Landmaschinen Sicherheit Teil 1
EN ISO 4254-5	Landmaschinen Sicherheit Teil 5
EN ISO 4254-7	Landmaschinen Sicherheit Teil 7
EN ISO 4254-12	Landmaschinen Sicherheit Teil 12
EN 12965	Traktoren und Maschinen für die Land- und Forstwirtschaft
EN 60204-1	Sicherheit von Maschinen, elektrische Ausrüstung von Maschinen Teil 1

Bevollmächtigt zur Zusammenstellung der technischen Unterlagen ist der unterzeichnende Geschäftsführer.

The company officer authorized for the compilation of the technical documentation is the Managing Director (signatory).

Dieses Zertifikat belegt, dass auch einzelne Anbauteile mit den grundlegenden Sicherheitsvorgaben (gemäß der EU-Richtlinie 2006/42/EG) rechtskonform sind und bei der Montage an Mähdreschern und an anderen Geräten mit dem CE-Zeichen gekennzeichnet werden dürfen.

This certificate gives the right to declare on the conformity of partly completed equipment with the essential safety stated in EU Directive 2006/42/EC in assembly with combine harvesters and to mark equipment with CE mark.

Pöttmes, den 01.01.2021
Ort und Datum; Place and date

ZIEGLER!
Ziegler GmbH
86554 Pöttmes • Schrobenhausener Straße 74
Tel. 08253/9997-0 • Fax 08253/9997-47

Dipl. BW (FH) M. Ziegler
(Geschäftsführer)

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1. FOREWORD

Dear customer,

By purchasing this seedbed combination, you have decided for a high-quality ZIEGLER product.

As such, we should like to thank you for your expression of trust.

Please read this operating manual carefully before using the seedbed combination, so as to ensure the best possible use of the machine.

Its contents have been structured in such a way as to provide comprehensive information about the activities required in accordance with the technical operating sequence. It provides comprehensive instructions and information pertaining to the maintenance and safe operation of the machine, safe working methods, special precautionary measures and the additional accessories available. Compliance with these instructions and information is vital to ensure the operational safety, reliability and value-conservation of the seedbed combination.

Please note

This operating manual also refers to the seedbed combination as the “machine”.

Please note:

This operating manual represents a constituent part of the machine and must be stored in immediate proximity to it.

Only ever operate the machine after full training and in compliance with the specifications of this operating manual.

It is imperative that you comply with the safety instructions.

Comply with all the applicable accident prevention regulations and all generally-recognized safety and occupational medical regulations and the applicable highway code.

All the information, figures and technical specifications contained in this operating manual correspond with the latest state of technology at the point of publication.

We reserve the right to make alterations to the design at any time and without the need to specify reasons. Should this operating manual become completely or partially unusable, we will provide you with a replacement. Please state the number on the previous page.

We wish the best of success with your Soli Star seedbed combination.

Ziegler GmbH

2. INTRODUCTION

This operating manual contains basic instructions which require compliance during the operation and maintenance of your machine. All personnel must read this operating manual before commissioning and use of the machine. The manual is to be held accessible to personnel.

Do not just comply with the general safety instructions listed under this main safety heading, but also the special safety instructions inserted under the other main points.

2.1 Intended use

An ideal seedbed is the basis for optimal plant development. Well-levelled and loosened soil over the entire working width/depth, a high area coverage and low wear: this is what the new SOIL STAR seedbed combination from ZIEGLER stands for. The suspension of the individual fields in parallelogram arrangement ensures an exact and uniform working depth. The SOIL STAR produces an ideal seedbed: a coarse crumble on the surface, finer soil in the lower layer and good reconsolidation. Coarse clods of earth and furrow slices are crushed by the crumbling rollers.

This operating manual is applicable to a seedbed combination 4,5m – 7,5m.

2.2 Contact partner

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3. SAFETY

3.1 Identification of advice in these operating instructions


The safety advice provided in these operating instructions which can cause danger to personnel in the case of non-compliance is marked with general danger symbols:

3.2 Identification of danger signals


Danger!

	DANGER! –Type and source of the danger! Impact: Danger to life or of serious injuries. ➤ Measures for danger prevention
---	--


Warning!

	WARNING! – Type and source of the danger! Impact: Injuries, serious damage to material. ➤ Measure for damage limitation
---	--

Caution!

	WARNING – Type and source of the danger! Impact: Material damage ➤ Measure for damage limitation
---	---

Please note

	PLEASE NOTE – Type and source of the danger! Impact: Economic use of the machine ➤ Measures to be performed
---	--

Warnings placed directly on the machine always require compliance and are to be maintained in a completely legible manner.

3.3 Personnel qualification and training

The machine may only be used, serviced and repaired by those who are familiar with it and have been informed about the dangers involved. The area of responsibility, responsibility and monitoring of personnel have to be regulated clearly by the owner. Personnel lacking any requisite knowledge must be trained and instructed. The owner has to ensure that the personnel has read and understood entirely the specifications of the operating instructions.

Repair work not described in these operating instructions may only be performed by an authorized specialized garage.

3.4 Dangers due to non-compliance with safety instructions

Non-compliance with the safety instructions can result in threats for persons environment, and the machine itself. In addition, it can result in loss of all liability cover.

Non-compliance can result in the following threats:

- Threats to persons due to unsecured working areas
- Failure of important machine functions
- Failure of the prescribed methods of maintenance and repair
- Threat of persons due to mechanical and chemical influences
- Threat of the environment due to leakage of oil

3.5 Safety conscious working

The safety instructions, existing instructions to accident prevention as well as internal work and safety instructions of the operator have to be considered.

The health and safety and accident-prevention regulations of the appropriate professional associations are mandatory.

The safety information of the vehicle manufacturer must be adhered to as well as the relevant highway code when driving on public highways (in Germany StVZO and StVO)

Be prepared for any emergencies. Maintain fire extinguishers and First-Aid kits within reach. Hold the emergency numbers for medical and fire services available.

3.6 Safety and accident-protection regulations

- In addition to the information contained in these operating instructions, comply with all the generally valid safety and accident-prevention regulations
- Warning signs provide important information required for danger-free operation. Compliance serves your safety.
- Comply with all traffic regulations when using public highways.
- Please ensure that you familiarize yourself with all the features and operating elements as well as their function before commencing work. It is too late to do so whilst working!
- Operating personnel should wear tightly fitting clothing. Avoid wearing any loose clothing.
- Keep the machine clean in order to minimize the danger of fire.
- Check the immediate surroundings before activating and commissioning (Children!) Ensure sufficient visibility.
- It is forbidden to ride on the working device and attachment during work.
- Couple the devices as prescribed and only fix and secure to the prescribed equipment.
- Bring the support equipment into the respective position during attaching and detaching
- Pay special attention when coupling and uncoupling the disc harrows to or from the tractor.
- Always couple the ballast weights to the intended attachment points in accordance with the specifications.
- Comply with the permissible axle loads, total weight and transport dimensions.
- Check and install the transport equipment such as lighting, warning equipment and if necessary, the safety equipment.
- The actuation equipment (ropes, chains, rods etc.) of remote-controlled units must be installed in such a way that they do not trigger unintended movements in all transport and working positions.
- Bring the tractor into the prescribed state for road travel and lock in accordance with the relevant specifications.
- Never leave the driver's cab during work.
- The travel speed must always be adapted to the surrounding conditions. Avoid sudden turning manoeuvres during hill and valley travels as well as during transversal movements on slopes.
- Handling steering and braking are influenced by the installation of the devices and the addition of ballast weight. Ensure sufficient steerability and brake capacity!
- Pay attention to the wide projection and / or the oscillating weight of the device when travelling on curves!
- Only ever operate the Seedbed combination once all safety equipment has been installed and are in the protection positions!
- Maintain safety equipment in a good state. Replace missing or damaged parts.
- It is forbidden to remain in the work area.
- Do not remain in the turning and pivoting area.
- The hydraulic folding frame may only be actuated once there is no-one in the pivoting area.
- Danger of crushing and shearing at remote-actuated parts (e.g. hydraulics)!
- Before leaving the tractor, set down the Seedbed combination on the ground, engage the parking brake, switch off the motor and remove the ignition key!
- It is forbidden to remain between the tractor and Seedbed combination without the parking brake and stop block being activated in order to stop the vehicle from rolling away!
- Follow all the further safety information in the tractor's operating instructions

3.7 Attached devices

- Special attention must be paid when coupling and uncoupling the Seedbed combination to or from the tractor!
- The Seedbed combination may only be attached to the type of tractor intended for use.
- By coupling machines to the front or rear of a tractor, the following aspects must not be exceeded
 - permitted total tractor weight
 - permitted tractor axle weight
 - permitted tyre load of tractor tyres
- Safeguard the tractor and machine against unintentional movement before coupling and uncoupling the machine
- When coupling and uncoupling the machine, move support devices (if available) into the appropriate position (stability!)
- By operating the support devices, a risk of injury from crushing and shearing points occurs.
- Special attention must be paid when coupling and uncoupling the machine to the tractor! Crushing and shearing points exist in the area around the coupling point between the tractor and the machine.
- It is forbidden to remain between the machine to be coupled and the tractor while the tractor is approaching the machine!
- Work on the Seedbed combination may only be performed with the motor switched off and the ignition key removed. All control levers should be in neutral position and none of the hydraulic lines should be under pressure.
- Never perform work under a raised Seedbed combination.
- The Seedbed combination must always be placed into the transport position for transport on public streets. The lighting (if available) must be connected. Repair works, maintenance, cleaning work as well as fault repair may only be performed with drive and engine stopped. Remove ignition key!
- Liquids emerging under pressure (hydraulic oil) can penetrate the skin and cause serious injuries which are not visible from outside. See a hospital immediately after injuries. Danger of infection!
- Operating materials such as waste oils have to be disposed properly.
- Repair work of the hydraulic installation can only be performed by special repair garages.

3.8 Hydraulic system

- The hydraulic system is under pressure.
- When connecting hydraulic cylinders and motors, ensure that you connect the hydraulic hoses in the correct way!
- Before performing any work on the hydraulic system, sink all hydraulically raised parts to the ground. Set the hydraulics pressure-free on the tractor and device side.
- When connecting the hydraulic hoses to the hydraulic connections of the chopper, make sure that the hydraulics are depressurized on both sides.
- Given hydraulic function connections between the tractor and the front attachment, ensure that the coupling sleeves and plugs are marked in order to prevent incorrect operation. Swapping the connections of the opposite functions (e.g. raising and sinking) brings the DANGER OF ACCIDENT.
- The hydraulic hose lines are subject to regular checks and replacement if damaged or worn. All replacement hose lines must meet the technical requirements of the device manufacturer.
- Use suitable resources when searching for leakage in order to prevent.
- Liquids emerging under pressure (hydraulic oil) can penetrate the skin and cause serious injuries. Consult a doctor immediately after injuries. Danger of infection
- Make sure that the hydraulic system has been depressurized and switch off the motor before performing any work on the hydraulic system!

3.9 Maintenance

- Repair, maintenance and cleaning work and the elimination of malfunctions should only be performed once the drive has been switched off and the motor is at a standstill - Remove the ignition key.
- Test all nuts and screws for their tightness and tighten if necessary.
- When performing maintenance work on the raised machine, make sure that it is secured with appropriate support elements.
- Dispose oils, grease and filters correctly.
- Always disconnect the electrical system from the power supply before commencing work.
- If protection devices are subject to wear, regular checks and replacements have to be made.
- When performing electrical welding work on the vehicle and connected devices, disconnect the power supply via the battery main switch or the cable on the generator and pinch off the battery.
- The spare parts must correspond at least to the manufacturer's technical specifications. This is guaranteed by original ZIEGLER spare parts.
- When replacing the cutting tools, use appropriate tools and wear suitable gloves!

- Do not wash new machines with a steam jet or a high-pressure cleaner. The coating requires c. three months to harden and could suffer damage.

3.10 Unauthorized alterations and production of spare parts

Alterations or changes of the machine are only permitted after consultation the manufacturer. ZIEGLER original spare parts and manufacturer-authorized accessories serve the machine's security. Using other parts can invalidate the liability for the resulting consequences.

3.11 Inadmissible modes of operation


The operating safety of the machine is only guaranteed by its intended use in accordance with the chapter "Introduction Intended use" of the operating instructions. The threshold values specified in the data sheets must never be exceeded.

Do not apply extra ballast to the roller.

3.12 Safety instructions on the machine

The ZIEGLER front attachment device is equipped with all the necessary safety equipment. Not all danger points on this machine can be secured entirely against function-loss. The corresponding safety instructions, which point to the remaining residual dangers, are placed on the machine. The danger instructions have been presented in the form of so-called warning symbols. The following section provides information about the position of these warnings.

The safety information on the machine warn against residual dangers. They consist of warning symbols and work safety symbols. Please follow all the safety information. Safety instructions must always be maintained in a clean and easily-legible state. Should the safety information suffer damage or should get lost, order replacements from the supplier and install them on the intended locations. The position and meaning are described in the following section.

	DANGER! – Danger area of the machine
	<p>Impact. Danger to life or of serious injuries.</p> <ul style="list-style-type: none"> ➤ Replace damaged or illegible labels immediately. ➤ Affix the corresponding safety labels to all repaired, replaced or otherwise altered components. ➤ Never use a high-pressure jet to clean areas to which a safety label has been affixed. ➤ Familiarize yourself with the meaning of the warning symbols. The text next to it and the selected position for the labels provide information for the special danger areas on the machine.

3.13 The meaning of the safety labels

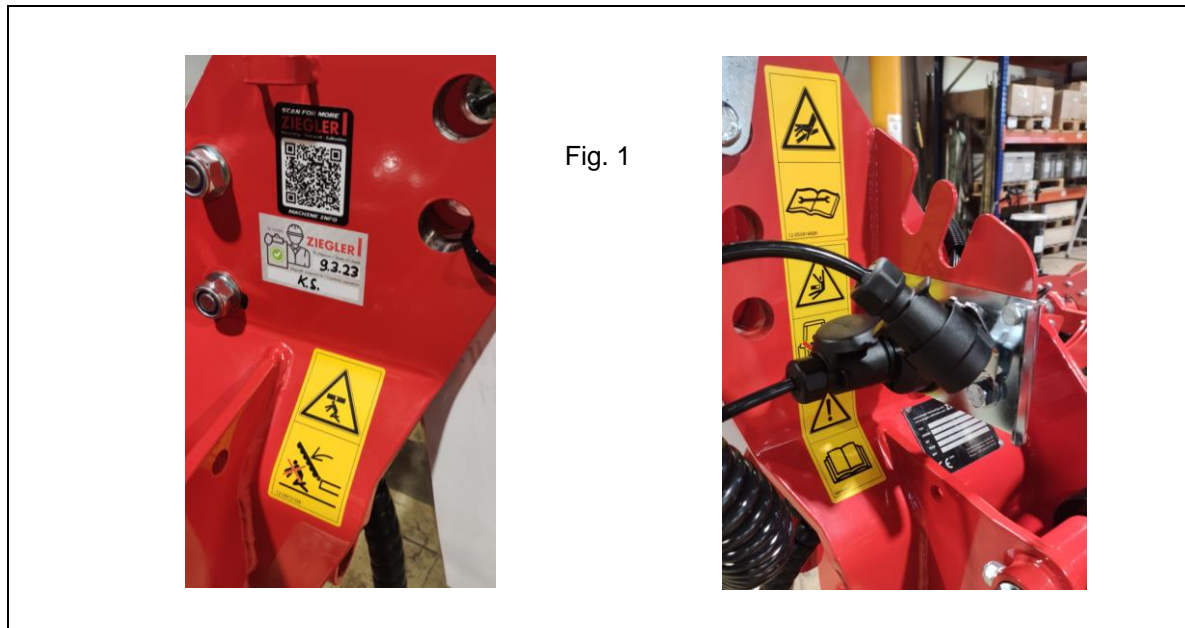


Fig. 1

<p>Danger of suffering blows and crushing between the rear end of the tractor and the machine when coupling and uncoupling the machine.</p>	<p>Only touch the machine components once they have reached a complete standstill.</p>	<p>Read and comply with the operating manual and the safety instructions before commissioning.</p>	<p>Exercise caution with liquid issued under high pressure. Comply with the specifications of the technical manual.</p>
<p>Do not remain under an unsecured suspended load.</p>			

4. TECHNICAL DATA AND LABELLING

All the information, diagrams and technical specifications made in these operating instructions correspond to the latest state of technology at the point of publication.

We reserve the right to make alterations to the design at any time and without the need to specify reasons.

4.1 Type plate

Fig. 2



4.2 Details for enquiries and orders

Year of construction:	
SN:	
Type:	

Retailer's address:

Name:	
Street:	
City:	
Phone.:	
Cust. No. retailer:	

The entire labelling has the status of an official document and may not be altered or changed beyond recognition!

Should you have questions about the machine or when ordering spare parts, state the type label, serial number and the year of construction of the corresponding machine. We recommend that you enter this information in the fields above so as to ensure their availability.



Please note

ZIEGLER original spare parts and manufacturer-authorized accessories serve the security of the machine. The use of spare parts, accessories and other devices not produced, tested or authorized by ZIEGLER will result in loss of liability for the resulting damage.

Take the corresponding article numbers for the spare parts list.

4.3 Intended use

The Seedbed combination may only be attached to tractors which are suitable for this purpose (comply with the specifications of the operating permit of the carrier vehicle). It is exclusively to be used for conventional agricultural operations (intended use): please consult the chapter Introduction "Intended use".

Any other form of use exceeding these specifications is classed as non-intended use. The manufacturer is not liable for any damage resulting from this form of use. The risk is carried by the user alone.

Intended use includes compliance with the operating and maintenance conditions specified by the manufacturer.

Unauthorized alterations made to the machine can exert a negative influence on its characteristics and impair its orderly function. Unauthorized alterations release the manufacturer from any resulting liability claims.

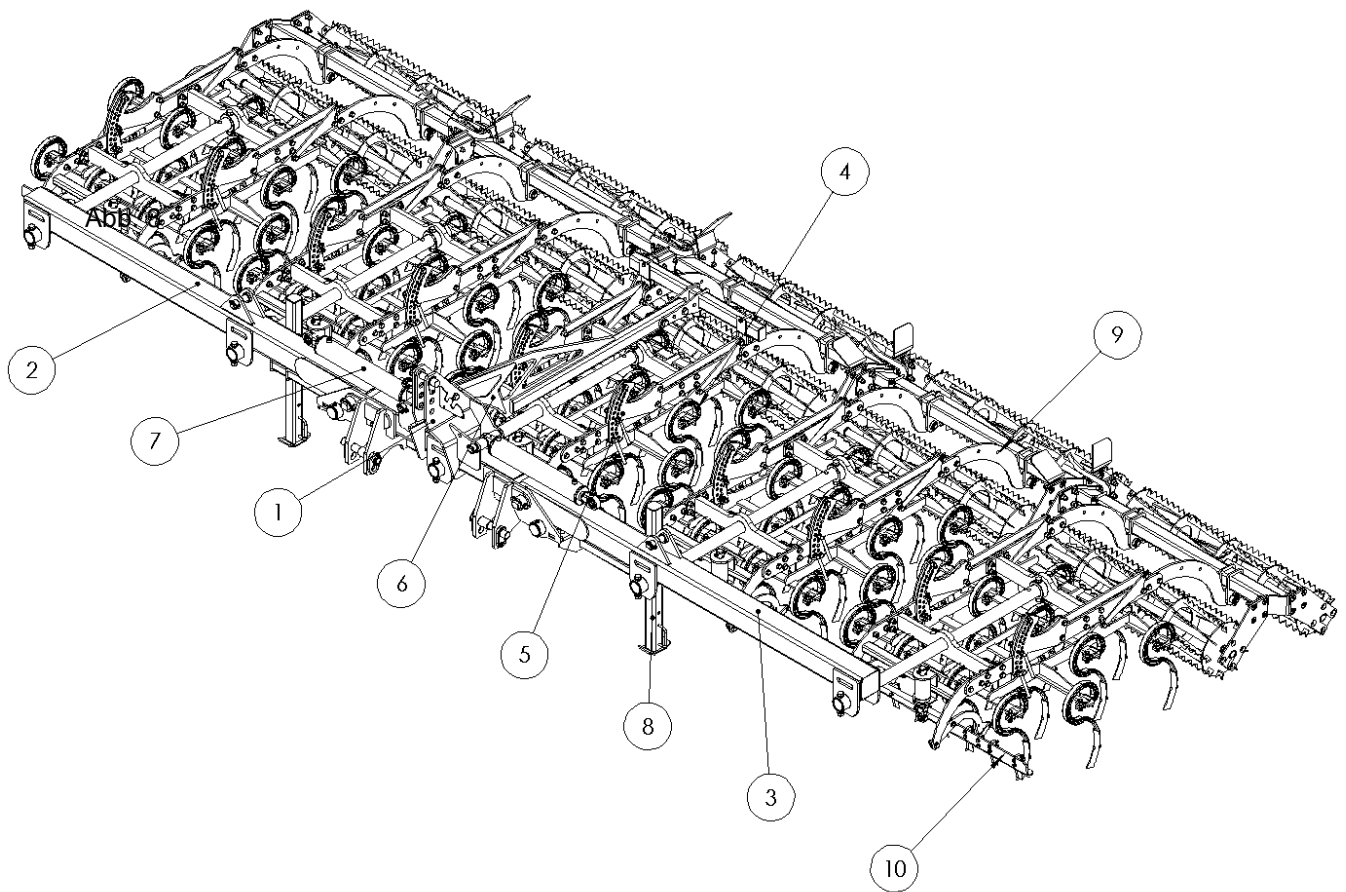
4.4 Technical data

All the information, figures and technical specifications contained in this operating manual correspond with the latest state of technology at the point of publication.

We reserve the right to make alterations to the design at any time and without the need to specify reasons.

Working width	tine	fields	power requirement
4,5 m	48	3	> 120 PS /HP
6 m	64	4	> 150 PS /HP
7,5 m	80	5	> 180 PS /HP

4.5 Overview of the machine





- 1 Centre frame
- 2 Cantilever right
- 3 Cantilever left
- 4 Tine field
- 5 Carrier frame
- 6 Support frame
- 7 Hydraulic cylinder
- 8 Stand
- 9 Crumbling roller
- 10 Clearing bar

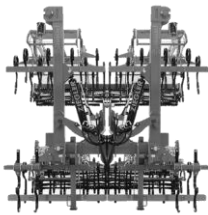

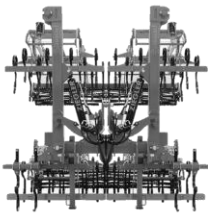
Upper fig. Track eradicator tines*

Upper fig. Lighting*

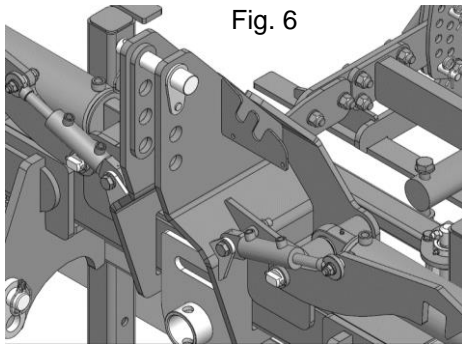
5. INSTALLATION

	<p>DANGER! – machine can tip!</p> <ul style="list-style-type: none"> ➤ Impact: Danger to life or of serious injuries. ➤ Secure the machine correctly with tension belts ➤ Ensure that the machine has a firm position and let it down slowly. ➤ Ensure sufficient chain tension. ➤ Switch off the motor and activate the lowering lock before commencing any work on the machine ➤ Persons are not allowed to remain in the danger zone ➤ Use sufficient lifting gear ➤ Follow the regulations for lifting gear
	<p>Caution! – Do not exceed permitted transport height!</p> <p>Impact: material damage</p> <ul style="list-style-type: none"> ➤ Pay attention to transporting height when entering doors or crossing bridges

5.1 Transport general

<p>Fig. 4</p> 	<p>Transporting the machine on the company premises with a crane</p> <p>Comply with the permissible dimensions and weights Block the lower link against lateral oscillation Use only suitable lifting gear to perform the transport.</p> <p> Ensure that the machine has a steady position!</p>
<p>Fig. 5</p> 	<p>Transporting the machine by HGV</p> <p>Secure the seedbed combination against falling down using tie-down straps in accordance with the locally-valid regulations.</p>

5.2 Hitching / unhitching the machine



Hitching / unhitching the machine

Hitch the machine to the tractor three-point. If necessary, lock the lower link to prevent it from swinging sideways, and connect the lighting

When parking, disconnect the hydraulic couplings and disconnect the lighting. Unhitch the seedbed combination.



Ensure that the machine has a steady position!
Persons must not be in the danger area.

6. OPERATION



WARNING - Transport width is exceeded!

Impact: Material damage

- Levelling discs for road transport



Before commissioning

Lubricate all lubrication nipples

Test all screws and nuts for their security and tighten if necessary

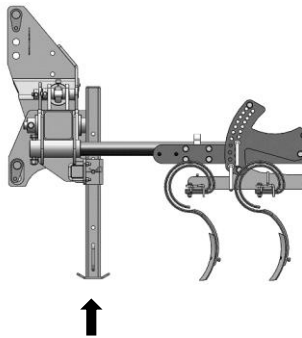


Fig. 7

Parking supports

The seedbed combination can be parked both folded out and folded in. Before parking, the feet must be brought into the parking position (upper holes, see fig.). After hitching, the feet must be returned to the working/transport position to avoid damage.

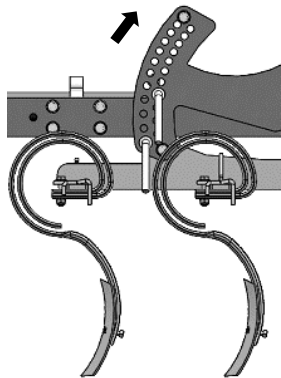


Fig. 8

Tine field and working depth

The tine field can be equipped with curved tines for lighter soils, or with straight tines for heavy or wet soils.

The working depth of the tines is set by repositioning the locking pin. The working depth can be changed in steps of about 1 cm.

- Insert the locking pin into the desired hole of the adjustment raster.
- Insert the second locking pin as high as possible below the beam in the adjustment raster to prevent the tines from moving upwards and to ensure a constant working depth.
- In order to protect the tines in very stony soils, the tine field should not be fixed in place and should be able to move out of the way.

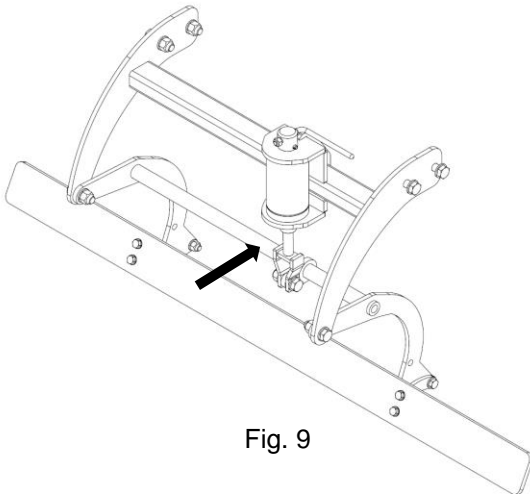


Fig. 9

Clearing bar (optional)

For improved levelling and more intensive crumbling, the seedbed combination can be optionally equipped with a spring-loaded clearing bar with either a smooth or toothed bar.

The height of the bar can be continuously adjusted via a spindle and can also be operated in two positions.

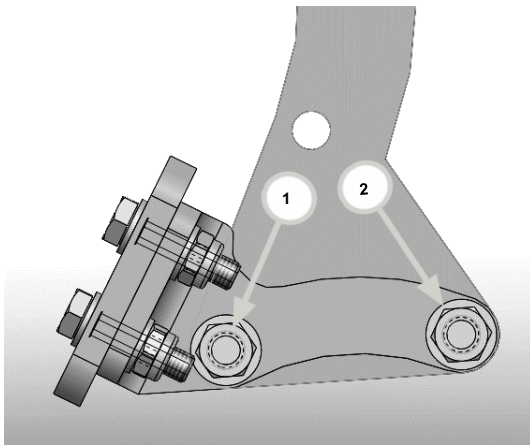


Fig. 10

In light soil conditions, we recommend mounting the clearing bar in draft position.

- Dismantle the screws (pos.2).
- Loosen the screws (pos.1) a little.
- Pivot the clearing bar.
- Insert the screws (pos.2) in the hole.
- Tighten the screws.

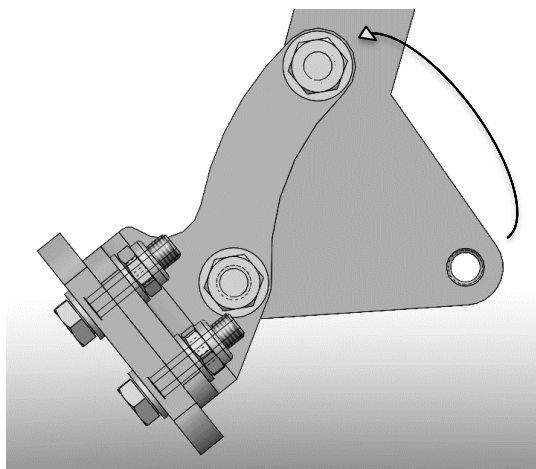


Fig. 11

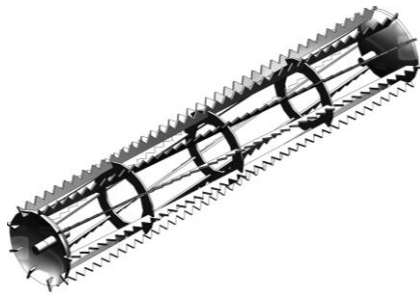


Fig. 12

Crumbling roller

The seedbed combination is equipped with a tandem crumbling roller as standard. The rollers are rigidly mounted on the machine and provide reliable support on the ground. The working depth is adjusted via the parallelogram guide of the tine field (see 6. Operation-> Working depth tine field). The high circumferential speeds, different diameters and the toothed flat bars of the rollers achieve intensive crumbling.

Clean dirty crumbling rollers before road travel.

Roller type	Diameter (mm)	Length (M)
Crumbling roller	270	1.5m
Crumbling roller	330	1.5m

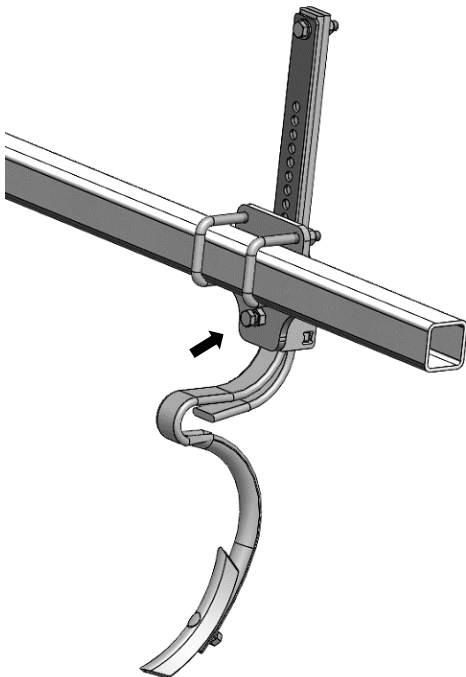


Fig. 13

Track eradicator (option)

Track eradicators can be attached to the beams.

The track eradicators can be moved laterally and are depth-adjustable.

Set the track eradicators to the track of the tractor as follows:





- Raise the device to relieve the track eradicators.
- Loosen the stirrup screws of the bracket.
- Move the bracket with track eradicator on the beam into the desired position.
- Tighten the bracket screw.

Operation

The working depth of the track eradicator should be set c. 5 cm lower than the track of the tractor. Adjust the working depth of the track eradicator as follows:

- Raise the device to relieve the track eradicators.
- Hold the track eradicator with your hand.
- Loosen the set-screw of the bracket
- Slide the track eradicator into the desired position.
- Fix the track eradicator again via the set-screw.

7. MAINTENANCE AND CARE

	<p>DANGER! – during maintenance work, falls are possible</p> <p>Impact: danger to life or of serious injuries.</p> <ul style="list-style-type: none"> ➤ When getting on the machine, do not step on the roof ring roller or other pivotable parts. ➤ Please wear cut resistant security gloves
	<p>DANGER! – accidental hydraulic movements</p> <ul style="list-style-type: none"> – Unintended lowering of the machine lifted by the tractor's three point hydraulic system. – Unintended lowering of lifted unsecured machine parts. – Unintended starting and rolling of the tractor-machine-combination. <p>Impact: danger to life or of serious injuries.</p> <ul style="list-style-type: none"> ➤ Switch off tractor completely, remove ignition key, secure against switch-on (BA of tractor)
	<p>Caution – contact with oils and grease</p> <p>Impact: injuries</p> <ul style="list-style-type: none"> ➤ Avoid skin contact with oils, grease, detergents and solvents ➤ Immediately see a doctor after injuries or acid burns caused by detergents or solvents <p>In order to avoid injuries and accidents, adhere to all other security instructions</p>
	<p>Please note! – maintenance and care intervals!</p> <p>Impact: machine's economic benefit</p> <ul style="list-style-type: none"> ➤ In order to guarantee flawless use of the machine and to reduce wear, special maintenance and service intervals have to be complied. This includes cleaning, oiling, lubricating and greasing of components ➤ Check nuts and screws for tightness and retighten if necessary (approx. every 50 hours) ➤ Please do not clean new machines with steam jets or high pressure jets. The machine's paint is dried after 3 months and could therefore be damaged.

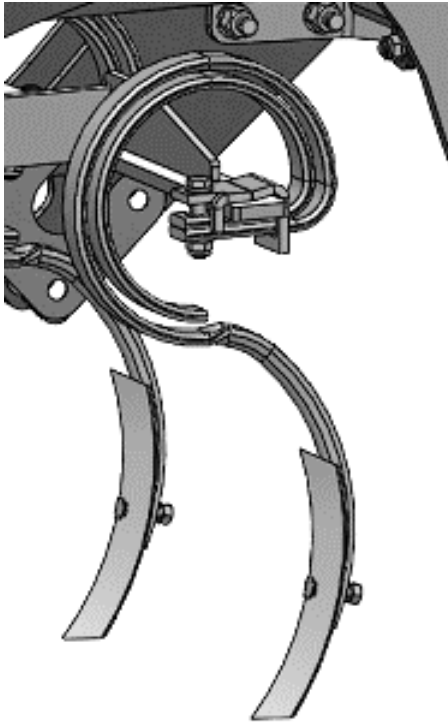


Fig. 14

Shares and tines

The device can be used with different tines. The shares are reversible. The shares must be replaced when both sides are worn.

After wear on the first side of the share

Reverse the share once one of its sides has become worn.

- Loosen the nut of the screw.
- Turn the share 180°.
- Re-tighten the nut of the screw.

After both sides of the share are worn

The shares must be replaced when both sides are worn.

- Loosen the nut of the screw and remove the screw.
- Remove the share.
- Fit a new share using a new screw and nut.
- Tighten the nut.

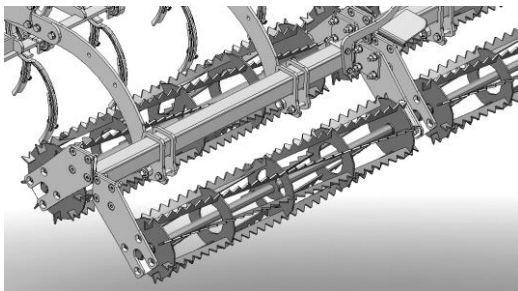
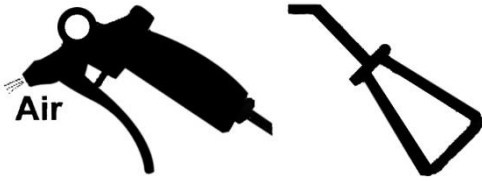



Fig. 15

Trailing rollers

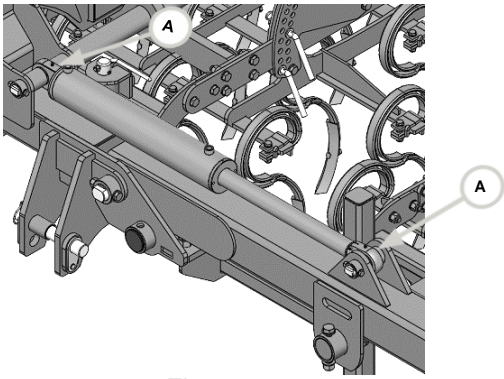
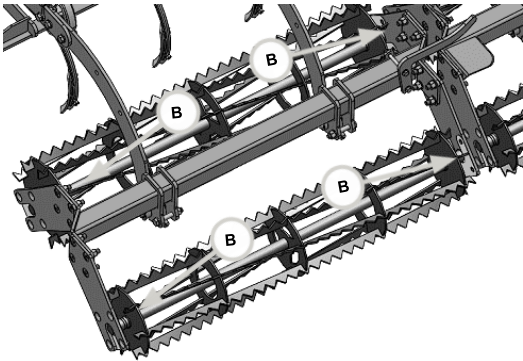
Check the trailing rollers and the bearings for their stability and free concentric run. Check the wear of the gear racks and replace the roller if necessary.

 <p>Air</p> <p>Fig. 16</p>	<p>General instructions</p> <p>Fundamentally, all movable parts need to be lubricated and checked within the scope of general mechanical engineering.</p> <p>Regular cleaning and removal of deposits serves the purpose of value retention and safety.</p> <p>Not particular mentioned parts which are subject to regular or irregular movements have to be lubricated and greased as well periodically.</p> <p>After the harvesting process, all bright metallic parts need to be protected against rust.</p> <p>Lubricant: oil (customary)</p>
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7.1 Unauthorized

 <p>Fig. 17</p>	<p>Clean residue. If possible, store the machine under a roof</p> <p>Protect the machine against rust. For spraying use only easily biodegradable oils, e.g. B. Use rapeseed oil.</p> <p>Do not spray plastic and rubber parts with oil or anti-rust agents. The parts could become brittle and break.</p>
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7.2 Lubrication plan

 <p>Fig. 18</p>	<p>Lubrication points (A) Lubricate every 15 operating hours</p>
 <p>Fig. 19</p>	<p>Lubrication points (B) Lubricate every 10 operating hours</p>

7.3 Definition of terms

Terms	Lubricant	Place/amount	Special features
Grease	multi-purpose grease	grease nipple/approx. two strokes from grease gun.	Excess fat on Remove grease nipples.

7.2 Lubrication points

Clean the lubrication nipple, then press one or two strokes into the lubrication nipple. Wipe away the excess grease and do not allow it to reach the parts. Only ever use grease with molybdenum disulfide NLGI nr. 2 for the wheel axles (if available)

8. DISPOSAL



Fig. 20

Oils, grease and waste tainted with it are a great danger for the environment and have to be disposed appropriately and according to legal requirements.



Fig. 21

Decommissioning

If the disc harrows' and its components' use has expired and therefore the machines have to be sent to final scrapping, all components have to be separated according to its materials and have to be disposed environmentally compatible or recycled.

Please adhere to current requirements.

9. TIGHTENING TORQUE FOR SCREWS

Tightening torque for galvanized screws

Strength class	Tightening torque Nm	NOMINAL DIAMETER - NORMAL THREAD																		
		M3	M4	M5	M6	M7	M8	M10	M12	M14	M16	M18	M20	M22	M24	M27	M30	M33	M36	M39
5.6	Nm	0.56	1.28	2.50	4.3	7.1	10.5	21	36	58	88	121	171	230	295	435	590	800	1030	1340
	ft/lb	0.41	0.94	1.84	3.1	5.2	7.7	15	26	42	64	89	126	169	217	320	435	590	759	988
8.8	Nm	1.28	2.90	5.75	9.9	16.5	24	48	83	132	200	275	390	530	675	995	1350	1830	2360	3050
	ft/lb	0.94	2.14	4.24	7.3	12.1	17.7	35	61	97	147	202	287	390	497	733	995	1349	1740	2249
10.9	Nm	1.80	4.10	8.1	14	23	34	67	117	185	285	390	550	745	960	1400	1900	2580	3310	4290
	ft/lb	1.33	3.02	5.97	10.3	16.9	25	49	86.2	136	210	287	405	549	708	1032	1401	1902	2441	3163
12.9	Nm	2.15	4.95	9.70	16.5	27	40	81	140	220	340	470	660	890	1140	1680	2280	3090	3980	5150
	ft/lb	1.59	3.65	7.15	12.1	19.9	29	59	103	162	250	346	486	656	840	1239	1681	2278	2935	3798

Strength class	Tightening torque Nm	NOMINAL DIAMETER - FINE THREAD								
		M8 x 1	M10 x 1.25	M12 x 1.25	M14 x 1.5	M16 x 1.5	M18 x 1.5	M20 x 1.5	M22 x 1.5	M24 x 2
8.8	Nm	25	49	88	140	210	305	425	570	720
	ft/lb	18	36	64	103	154	224	313	420	531
10.9	Nm	35	68	125	195	295	425	600	800	1000
	ft/lb	25	50	92	143	217	313	442	590	737
12.9	Nm	42	82	150	235	350	510	720	960	1200
	ft/lb	30	60	110	173	258	376	531	708	885

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Amtsgericht Augsburg HR-NR. B 17559

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